

OMC-F315

ASSEMBLY INSTRUCTIONS



FOLDING OUTBOARD MOTOR CART



OMC-F315 *FOLDING OUTBOARD MOTOR CART*

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WARNINGS

The manufacturer is not responsible for damage to property or person for failure to read and follow these safety warnings:


1. Check that all Bolts and Nuts are tight before each use.
2. Lubricate the Wheels periodically.
3. **DO NOT OVERLOAD** the outboard motor cart. Only transport engines that do not exceed the weight limit of the cart.
4. Be sure to securely chock wheels for storage or while working on any engine mounted to the cart.
5. When storing an engine it is recommended to chock the wheels and position the motor facing towards a wall with the stand handles facing outward.
6. **DO NOT** leave the motor and/or motor cart unattended.
7. **DO NOT** use on uneven ground. Tipping of the cart and/or motor can occur.
8. **DO NOT** use the motor cart for anything other than its intended purpose.
9. This motor cart is designed for moving boat engines short distances, for storage purposes and for use while performing motor maintenance only.
10. **DO NOT RUN MOTOR** while on the stand.
11. **DO NOT TOW** the motor cart behind any kind of vehicle.
12. Keep children a safe distance away from the motor cart at all times.
13. It's highly recommended to have two people lift and position larger boat engines onto the cart for safety.
14. **DO NOT MODIFY** the motor cart. Only use manufacturer's replacement parts.
15. Always use the motor cart on smooth surfaces.




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PARTS LIST

 (2) M8 x 90mm (3-1/2") Bolts

 (2) M8 Lock Washers

 (2) M8 Nuts


 (2) M6 x 75mm (2-15/16") Bolts

 (2) M6 x 65mm (2-9/16") Bolts

 (2) M6 x 60mm (2-5/16") Bolts

 (2) M6 x 35mm (1-3/8") Bolts

 (10) M6 Lock Washers

 (10) M6 Nuts

 (2) Caster Wheel Washers

 (2) Caster Wheel Nuts

 (4) Axle Washers

 (2) Axle Nuts



(2) Caster Wheels



(2) Lock Knobs



(1) Engine Board



(1) Axle Rod



(2) Wheels

(2) Angled Supports



(1) Bottom Support



(2) Front Supports



(2) Main Supports



(1) Handle



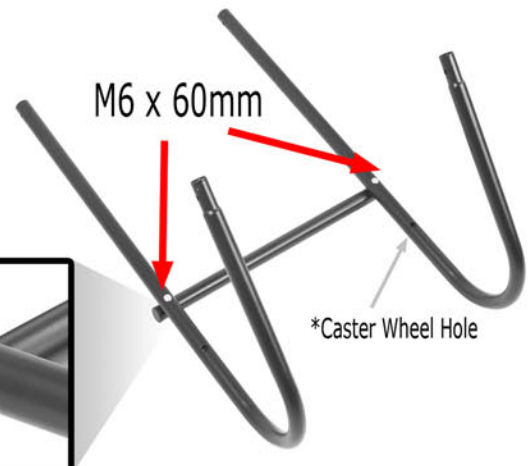


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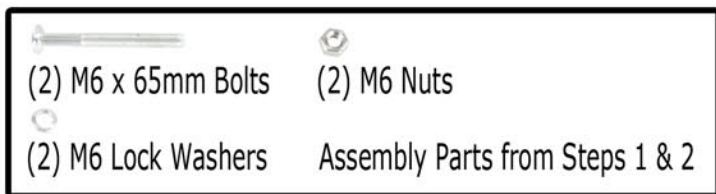
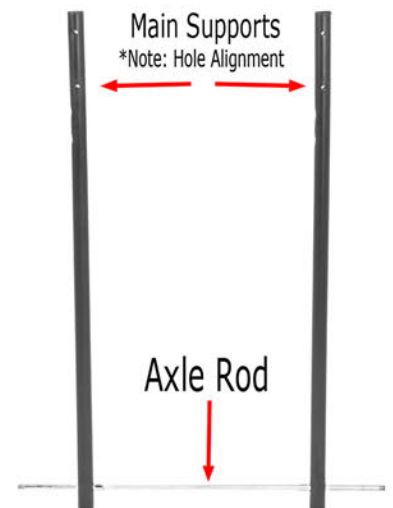
Step 1.

Attach the bottom support to the (2) angled supports using (2) M6 x 60mm bolts, (2) M6 Lock Washers, and (2) M6 Nuts.



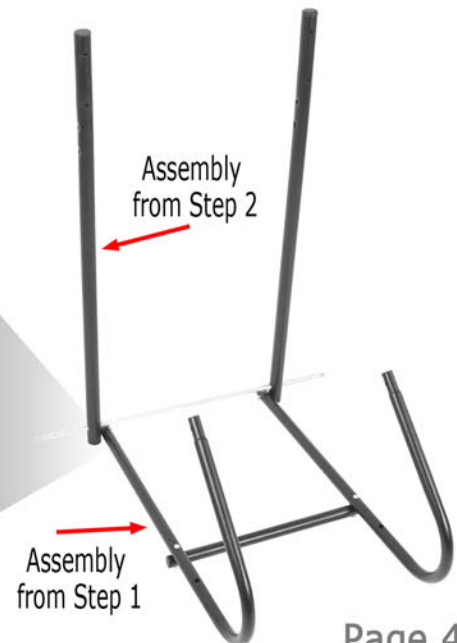
Step 2.

Slide a main support tube onto each end of the axle rod. The main supports will only fit on the axle rod with the top-end holes facing outward.



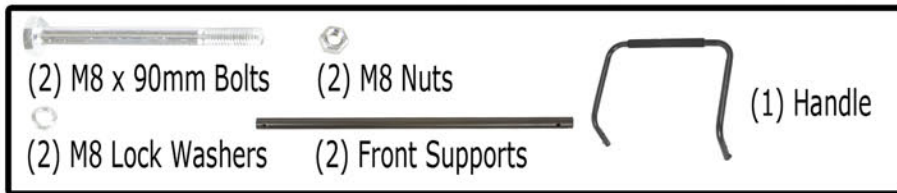
Step 3.

Combine the assemblies from Step 1 and Step 2 with (2) M6 x 65mm bolts, (2) M6 Lock Washers, and (2) M6 Nuts. The angled support tubes fit inside the main supports, under the axle rod.



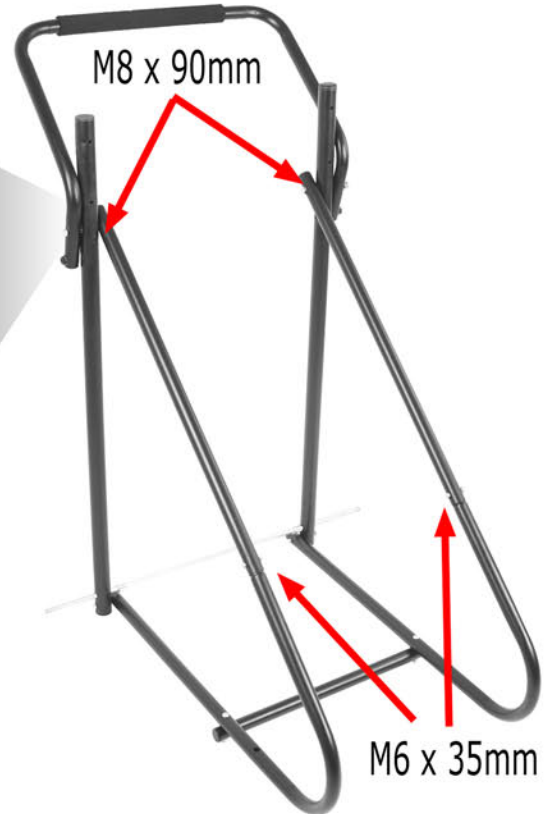


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Step 4.

Place a front support tube on each of the angled supports. Bolt the front support tube to the main support, then to the handle as shown.

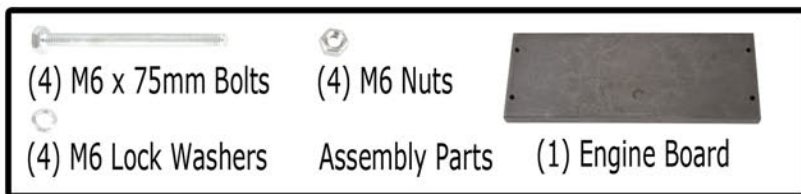


Do not tighten completely. These bolts allow the handle to pivot unless the lock knobs are in place.



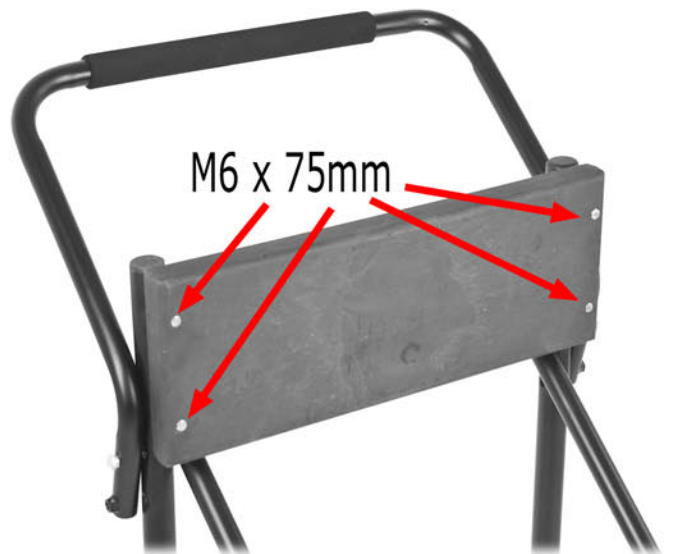
Step 5.

Secure the front support tubes to the angled supports using (2) M6 x 35mm bolts, (2) M6 Lock Washers, and (2) M6 Nuts.



Step 6.

Attach the engine board to the main support tubes with (4) M6 x 75mm bolts, (4) M6 lock washers, and (4) M6 lock washers.





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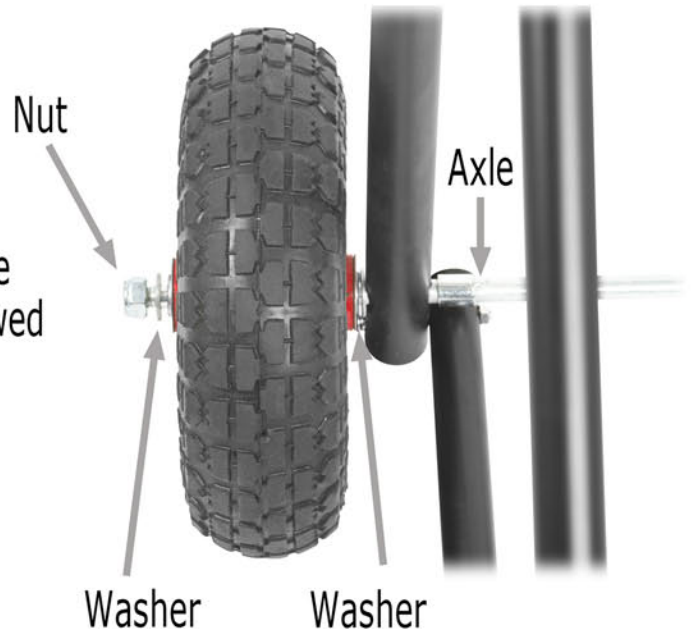
- (2) Caster Wheel Nuts  
(2) Caster Wheel Washers  (2) Caster Wheels



Step 7.

Attach a caster wheel to each side of the completed assembly from Step 6 using (2) Caster Wheels, (2) Caster Wheel Nuts, and (2) Caster Wheel Washers.

- (2) Axle Nuts  (2) Wheels 
(4) Axle Washers 



Step 8.

Secure a pneumatic wheel on each end of the axle rod. Place an Axle Washer, then the wheel, followed by a second Axle Washer and the Axle Nut.

Step 9.

Thread a lock knob on each side of the cart near the engine board. These knobs lock the handle in place to prevent movement. Simply loosen the knobs to fold the handle down for storage.

