

# ***BED BUDDY Installation Instructions***

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**Required tools:** 1/2" drill bit, 1/2" wrench, 7/8" wrench, 3/16" allen wrench, scrap piece of wood to place between the bed and cab (not required, but good idea), tape measure.

**01.** Observe the shape of your trucks bed. Look for over-hangs, slants, ribs, etc. It is best to mount the Bed Buddy to a flat surface, preferably near the top of the bed. If your truck bed has an over-hang, you may want to turn the Bed Buddy upside down (center hook facing bottom of bed) and place the Bed Buddy under the over-hang. For those of you with bed liners, check to see that the liner is flush with the bed surface in the position that you want to mount the Bed Buddy. If there is a gap between the liner and the bed surface, you will need to trim the liner away and mount the Bed Buddy directly to the bed. You will need to install the Plusnut directly to the bed surface. **DO NOT** try to install the Plus nut through a plastic bed liner. When installing the Bed Buddy over the bed liner, you will need to either pull back the liner, or remove it to install the Plusnut fastener directly to the bed surface. Most liners are easily removed, thus making proper installation much easier. Before removing the liner you will need to drill all 3 of your pilot holes through the liner and bed so that proper hole alignment is achieved. This is done by holding the Bed Buddy in its proper mounting location and marking the 3 mounting hole locations prior to drilling.

**02.** Now that you have your mounting location picked out, measure the width of your bed and find the center of the bed and align the center hole of the Bed Buddy and mark it. Using a 1/2" drill bit, you will now drill your center-mounting hole. This is where you may want to use that scrap piece of wood, to prevent your drill bit from possibly pushing through the sheet metal and nicking the cab of the truck. Depending on the construction of your trucks bed, it may be necessary to use a 3/4" bit to drill a pilot hole.

**03.** Now that the center hole is drilled you will install your first Plusnut fastener. First, insert the nut into the hole. Second, using the special installation tool, hold the Plusnut and insert the bolt and begin threading the tool into the nut. Hold the tool with a 7/8" wrench and tighten the bolt with a 1/2" wrench. As you begin tightening you will feel resistance as you begin to expand the nut on the backside of the bed wall. Continue to tighten the bolt until the Plusnut is expanded all the way as shown in the diagram. Once the nut is secure, remove the tool.

**04.** Now insert the supplied 5/16" allen bolt with washer into the center hole of the Bed Buddy and install into the fastener. Don't tighten the bolt all the way, as snug is just fine for the next step. Hold the Bed Buddy and make sure that it is level. Now mark the two outside mounting holes. Be very careful and double check that your marks are accurate. Now remove the bed buddy and repeat step 2 & 3.

**05.** Now that you have all three Plusnuts installed, you may now mount your Bed Buddy. Using the supplied 5/16" allen bolts and 5/16" flat washers, start with the center mounting hole. Don't tighten the bolts until all three are installed. Once all three bolts are installed you may tighten the bolts.

Please feel free to contact us at 626.695.1218 or email [tech@ccrsport.com](mailto:tech@ccrsport.com) with any installation questions.

**Warranty:** Thank you for choosing the Bed Buddy. We offer a life time warranty against manufacture defects. Warranty does not include metal finishing i.e. powder coating or anodizing. Warranty does not cover rust or corrosion. Warranty does not cover damage ensued by purchaser. If you feel that our product has failed due to a manufacturing defect, please return the product to CCR Sport with a copy of your original receipt. If we determine that the failure is our fault, we will either repair or replace the product. Purchaser assumes all risk of damage caused by misuse of Bed Buddy to hauler or motorcycles. CCR Sport is not liable for motorcycles becoming loose or unsecured and falling over or out of hauler. CCR Sport is not liable for damage incurred by improper installation, any damage to truck bed or any mounting area. The purchaser assumes all liability for the mounting and use of the Bed Buddy. Merchandise may not be returned without permission from CCR Sport. A 15% restocking fee will be charged on all returns at CCR Sports discretion. No refunds after 10 days of purchase. Merchandise may not be returned after 30 days.

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## **\*\*\*NOTICE\*\*\***

**As you will notice when you unpack your CCR003LT Mid Size Bed Buddy we have a made a minor change. We are no longer pre-drilling the 2 outside mounting holes in the center of the wheel slots. We made this change so that you can install your Bed Buddy properly in each individual truck bed. Some of the newer truck beds on the market have ribs and different contours on the front wall of the bed that may not provide a flat enough mounting area to drill and install the mounting bolt properly with the pre-drilled holes.**

**With the pre-drilled center mounting hole on the Bed Buddy, you can first center your Bed Buddy properly. Once your bar is center, observe the mounting surface that is behind the outer wheel slots. Use your discretion at this point to decide where the best point to drill the mounting hole within the wheel slot. It is recommended to keep the hole centered from top to bottom within the wheel slot, but you may need to drill the hole to the right or to the left from center. Drilling the hole directly in the center will work on most trucks, however for example on the 2005 Toyota Tacoma it is required to drill the mounting hole about 3/4" off center going toward the center of the truck within the wheel slot, in order to line up the hole properly with the rib in the trucks bed.**

**If any of this is unclear, or you have any questions, please feel free to contact us at 626 695-1218 and we will be happy to answer any of your questions.**