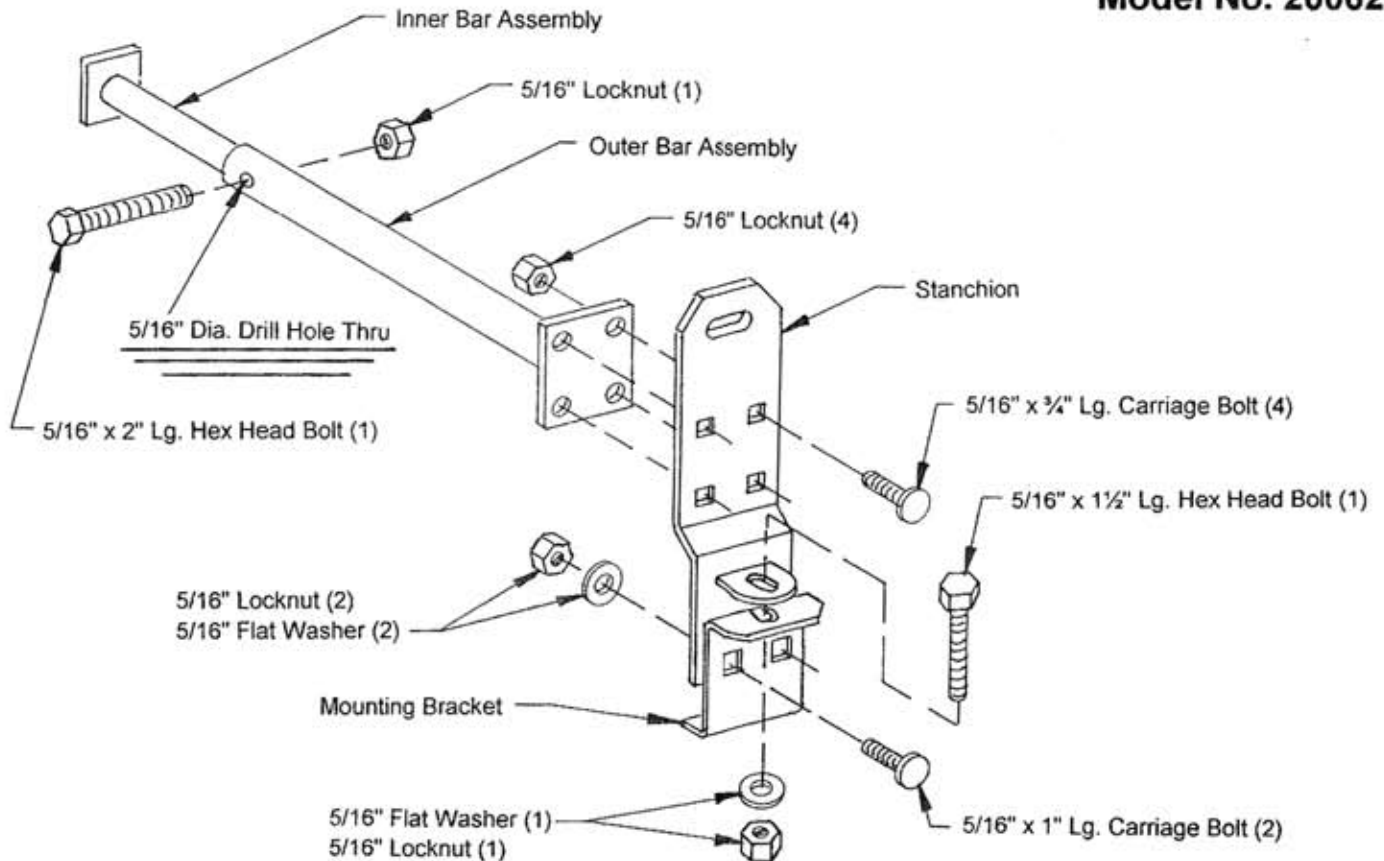


ASSEMBLY AND INSTALLATION INSTRUCTIONS

Model No. 20062



- 1.) Assemble INNER and OUTER BAR ASSEMBLIES to STANCHIONS, as shown above. **NOTE:** Make certain existing hole in end of OUTER BAR ASSEMBLY is positioned as shown in diagram.
- 2.) Assemble a MOUNTING BRACKET to each STANCHION, as shown above. LOCKNUTS must be *lightly* engaged, so as to allow MOUNTING BRACKET to move freely. **NOTE:** To prevent damaging the vehicle roof, it is suggested that a second person assist in the attachment of the bar carrier assembly to the vehicle.
- 3.) Insert the tube end of an INNER BAR ASSEMBLY into an OUTER BAR ASSEMBLY and place the unit onto the roof of vehicle. Place bottom edge of each STANCHION into vehicle's rain gutter and slip MOUNTING BRACKET over the outside of rain gutter.
- 4.) Tighten 5/16" x 1 1/2" LG. HEX HEAD BOLT, drawing bottom end of MOUNTING BRACKET upward securely against underside of rain gutter.
- 5.) Secure MOUNTING BRACKET to STANCHION, sandwiching rain gutter between them, by tightening the two 5/16" HEX NUTS securely.
- 6.) Re-tighten 5/16" x 1 1/2" LG. HEX HEAD BOLT.
- 7.) Repeat the above steps to mount the second BAR ASSEMBLY.
- 8.) After securely mounting both BAR ASSEMBLIES to vehicle roof:
 - A.) Using the existing hole in the end of each OUTER BAR ASSEMBLY, drill a 5/16" diameter hole through both sides.
 - B.) Insert a 5/16" x 2" BOLT through the drilled hole and apply a 5/16" LOCKNUT to the BOLT, tightening securely.
- 9.) Make certain all FASTENERS are tightened securely **before** using Bar Carrier.
- 10.) Before each use, make certain all fasteners are still securely attached, tightening as necessary.

